

POLSKIE CENTRUM BADAŃ I CERTYFIKACJI S.A.

Jednostka notyfikowana nr 1434
02-699 Warszawa, ul. Kłobucka 23 A



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL 1434-CPR-0185

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products :

Paving grade bitumens

for use in the construction and maintenance of roads

(type of products, performance and test methods given in the annex to the certificate)

produced by :

ORLEN Asphalt Sp. z o.o.
ul. Łukasiewicza 39, 09-400 Płock

in the manufacturing plant :

ORLEN Południe S.A.
ul. Fabryczna 22, 32-540 Trzebinia

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard :

EN 12591:2009
(PN-EN 12591:2010)

under system 2+ for the performances set out in this certificate are applied and that

the factory production control fulfils all the prescribed requirements for these performances.

This certificate was first issued on March 11, 2015, was amended on June 30, 2015 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performances of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body.



AC 013



Anna Wyroba
Anna Wyroba
Vice President
PCBC SA

Gdańsk, June 30, 2015

ODDZIAŁ w GDAŃSKU, 80-286 Gdańsk, ul. Jaśkowa Dolina 81

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ANNEX TO THE CERTIFICATE OF THE FACTORY PRODUCTION CONTROL 1434-CPR-0185

Edition A – appendix to the certificate of June 30, 2015.

The certificate concerns the following products :

Type of paving grade bitumen	Performance of products and test methods							
	Consistency		Durability (resistance to hardening) by EN 12607-1			Brittleness at low service temperature	Flash point	Solubility
	at intermediate service temperatures	at elevated service temperatures	Retained penetration	Increase in softening point	Change of mass			
	0,1 mm	°C	%	°C	%	°C	°C	% (m/m)
	EN 1426	EN 1427	EN 1426	EN 1427	EN 12607-1	EN 12593	EN ISO 2592	EN 12592
Declared performance								
20/30	20-30	55-63	≥ 55	≤ 8	≤ 0,5	NR	≥ 240	≥ 99,0
35/50	35-50	50-58	≥ 53	≤ 8	≤ 0,5	≤ -5	≥ 240	≥ 99,0
50/70	50-70	46-54	≥ 50	≤ 9	≤ 0,5	≤ -8	≥ 230	≥ 99,0
70/100	70-100	43-51	≥ 46	≤ 9	≤ 0,8	≤ -10	≥ 230	≥ 99,0
100/150	100-150	39-47	≥ 43	≤ 10	≤ 0,8	≤ -12	≥ 230	≥ 99,0
160/220	160-220	35-43	≥ 37	≤ 11	≤ 1,0	≤ -15	≥ 220	≥ 99,0

symbols:

NR – No Requirement



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